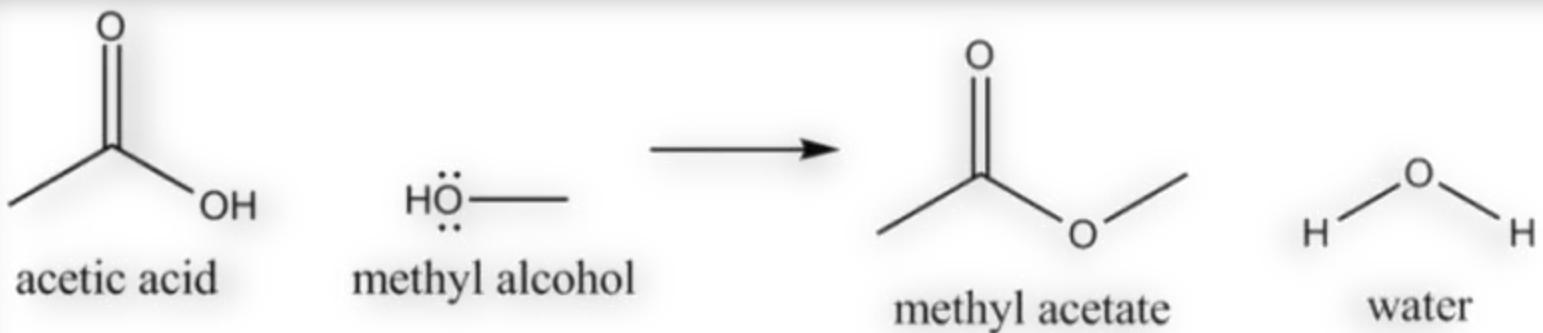
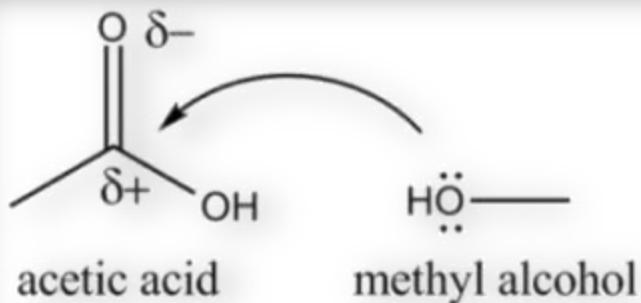


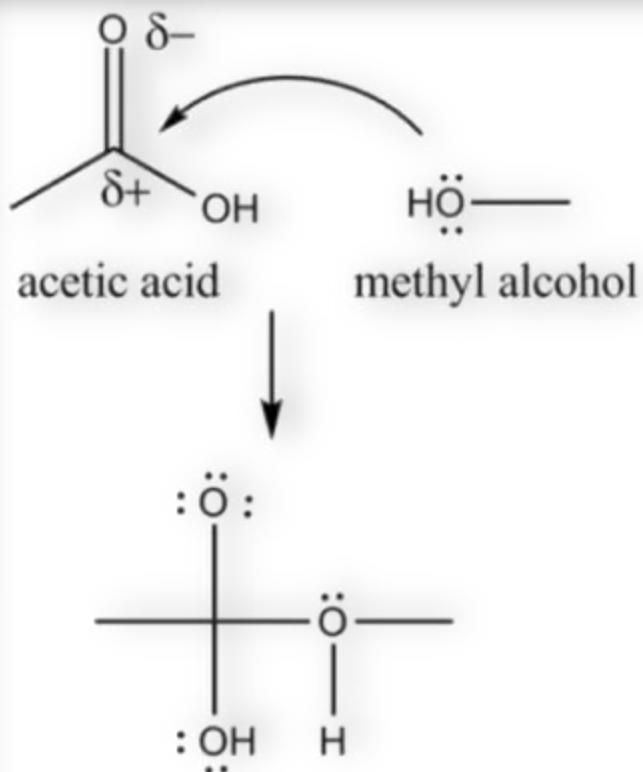
# Esterification reaction



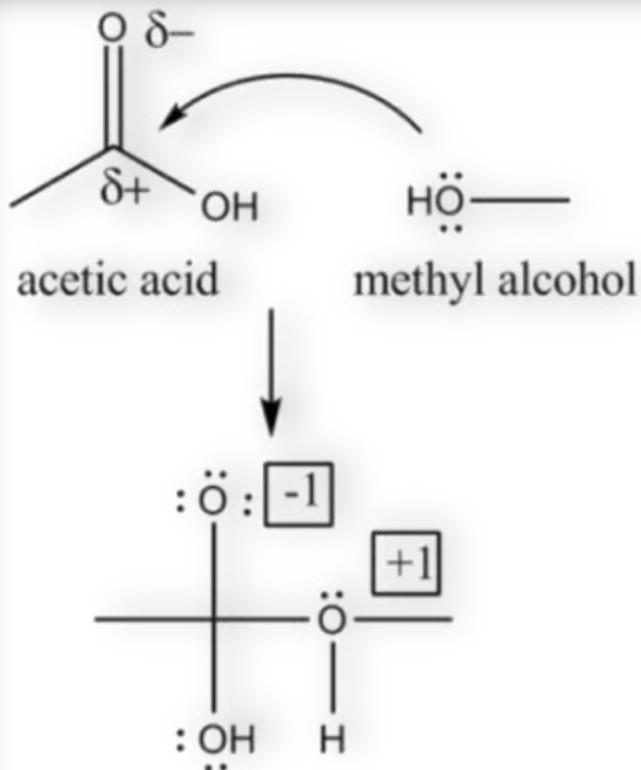
# Nucleophilic attack ...



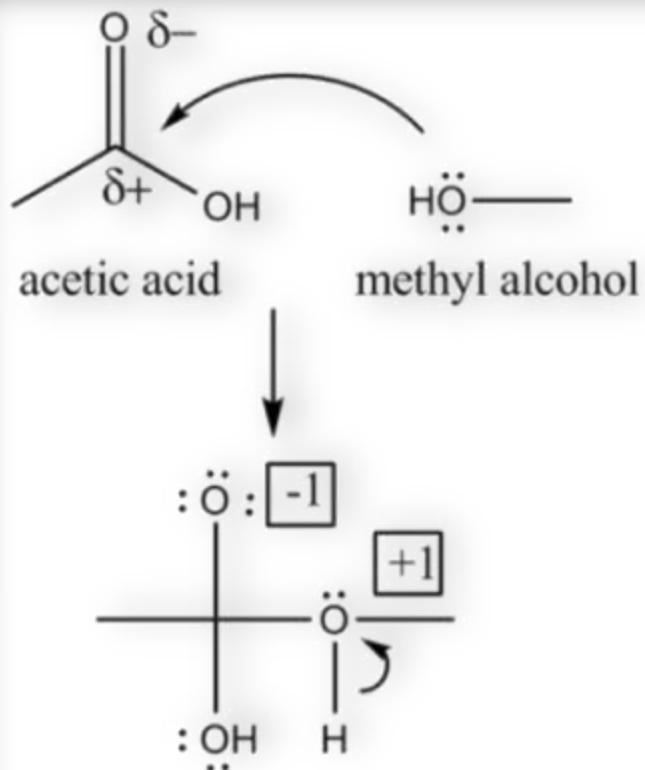
# ... forms a reaction intermediate



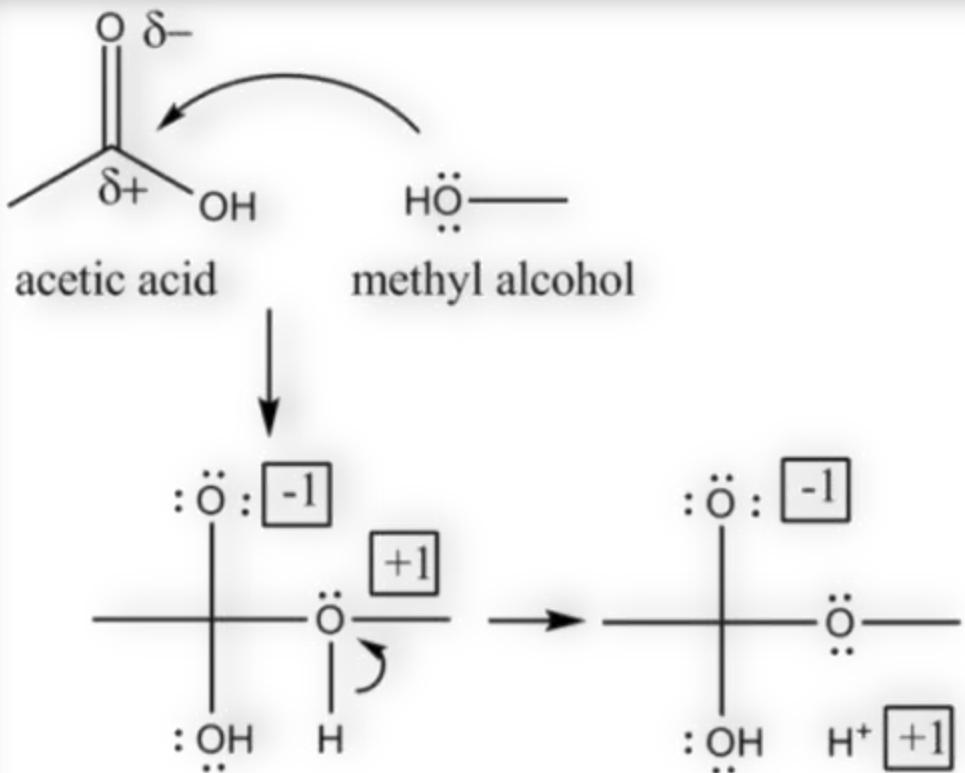
# ... with non-zero f.c.'s



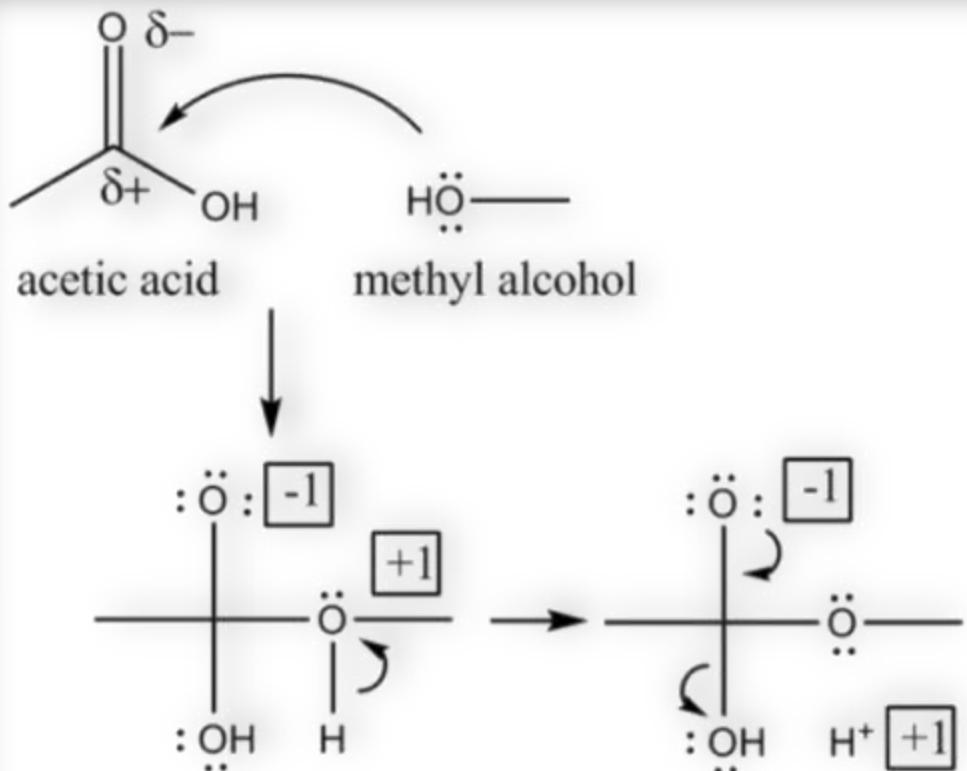
# Shift electrons to make O f.c. 0 ...



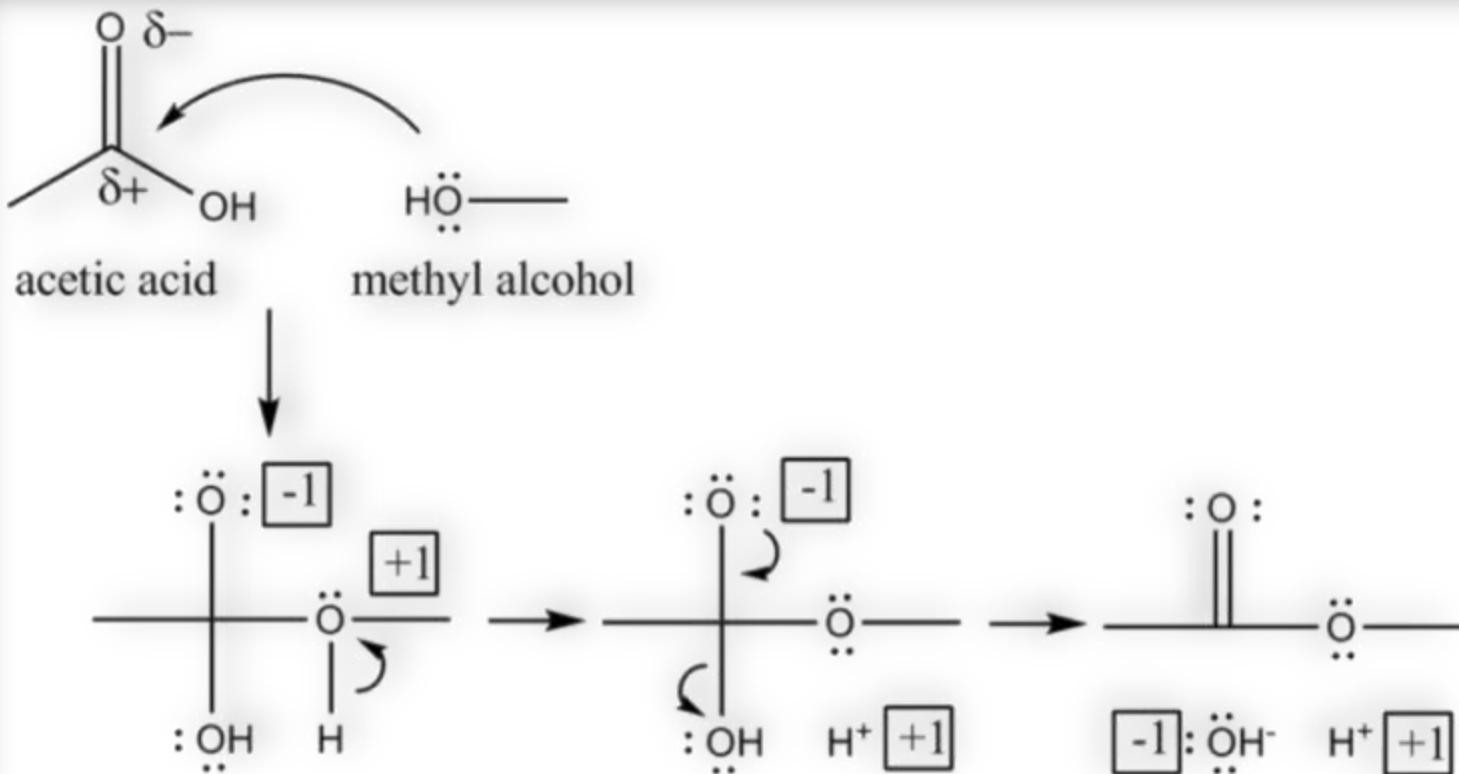
# ... breaking O-H bond



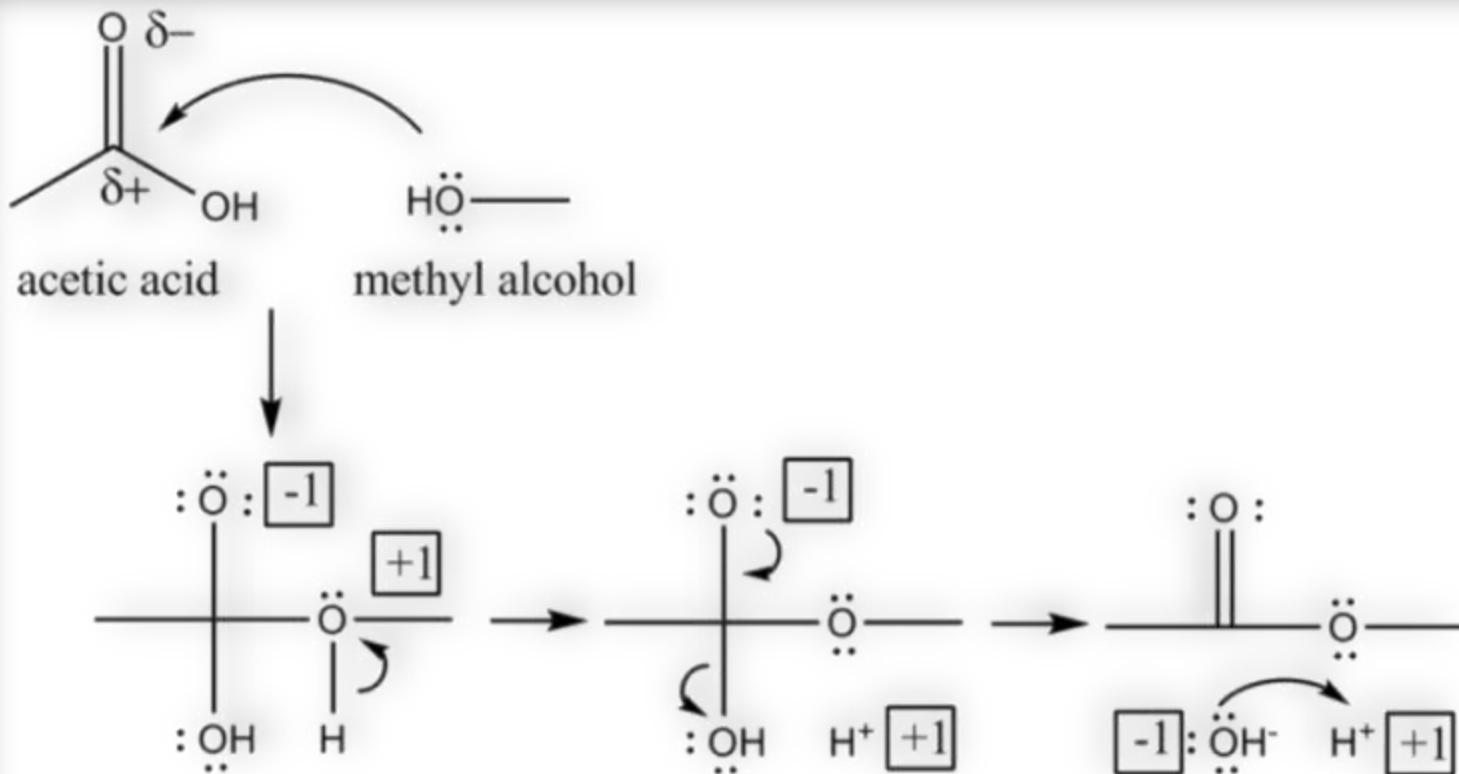
# Shift f.c. to other O ...



# ... breaking C-O bond



# Join fragments to make all f.c.'s 0 ...



# ... and so form the final products

